



- 1 Article
- 2 A descriptive study of keel bone fractures in hens
- 3 and roosters from four non-commercial laying breeds

4 housed in a live poultry gene preservation bank

5 Käthe Elise Kittelsen^{1*}, Randi Oppermann Moe², Tone Beate Hansen¹, Ingrid Toftaker², Jens
6 Peter Christensen³ and Guro Vasdal¹

- Animalia- the Norwegian Meat and Poultry Research Centre; Lorenveien 38, NO-0585 Oslo, Norway;
 <u>kathe.kittelsen@animalia.no; tone.beate.hansen@animalia.no; guro.vasdal@animalia.no</u>
- 9 ² Faculty of Veterinary Medicine, NMBU Norwegian University of Life Sciences, PO Box 8146 dep., NO-0033 Oslo, Norway; <u>randi.moe@nmbu.no</u>; <u>ingrid.toftaker@nmbu.no</u>
- ³ Department of Veterinary & Animal Sciences, University of Copenhagen, 1165 Copenhagen, Denmark;
 <u>ipch@sund.ku.dk</u>
- 13 * Correspondence: <u>kathe.kittelsen@animalia.no</u>; Tel.: +47-906-05027

14 Simple Summary: The keel bone in birds is an extension of the sternum. Fractures to the keel are 15 common in modern laying hen breeds. Several of the proposed causal mechanisms behind KBF are 16 linked to selection for efficient production. It is therefore of interest to explore whether less selected 17 breeds have a lower occurrence of keel bone fractures compared to reports from highly selected, 18 modern laying hen breeds. Thus, the aim of the current study was to investigate keel bones of hens 19 from four non-commercial layer breeds at two different ages; 30 and 75 weeks of age housed in 20 furnished cages, using a portable x-ray equipment. The results from this descriptive study indicate 21 a low prevalence of keel bone fractures in hens at both ages in all four breeds. No fractures were 22 observed in the examined roosters. The overall low numbers of fractures indicate that genetic factors 23 may be involved and, thus, that selective breeding may help to reduce the susceptibility to keel bone 24 fractures. Finally, this study highlights the importance of poultry conservation to secure existing 25 genetic diversity, which may be an important resource in future selection schemes.

26 Abstract: The presence of keel bone fractures (KBF) in laying hens has been documented and 27 discussed by several authors, nevertheless the causative factors behind KBF remain uncertain. High 28 prevalence of KBF have been reported in all commercial production systems, in different genetic 29 lines and at different ages. Several of the proposed causal mechanisms behind KBF are linked to 30 selection for efficient production. It is therefore of interest to explore whether less selected breeds 31 have a lower occurrence of keel bone fractures compared to reports from highly selected, modern 32 laying hen breeds. Thus, the aim of the current study was to investigate keel bones of hens from 33 four non-commercial layer breeds at two different ages; 30 and 75 weeks of age housed in furnished 34 cages, using a portable x-ray equipment. The results from this descriptive study indicate a low 35 prevalence of KBF at both ages in all four breeds, with only five KBF detected in 213 x-ray pictures. 36 Of these, four of the KBF were observed in the most genetically selected breed, with an early onset 37 of lay. None of the roosters examined exhibited KBFs. The overall low numbers of KBF found 38 indicate that genetic factors may be involved in KBF and, thus, that selective breeding may help to 39 reduce the susceptibility to KBF. Finally, this study highlights the importance of poultry 40 conservation to secure genetic diversity, which may be an important resource in future selection 41 schemes.

- 42 **Keywords:** keel bone fracture; laying hen; animal welfare; poultry welfare; gene preservation
- 43

Bones have two major functions in avian species: as a reservoir for calcium and phosphorous and as a support for the musculature [1]. The bone quality of modern laying hens has been a topic for scientific research since the 1950s, focusing mainly on osteoporosis [3-6]. A growing concern affecting avian bones is fractures to the keel bone [7-9], which has gained increasingly more attention the last decade.

50 Keel bone fracture (KBF) has been defined as fragmentation, shearing or bending of the keel 51 bone [9]. The prevalence of KBF in modern laying hens in commercial production systems is 52 alarmingly high, reported higher than 80 % in several studies [10-13]. Several fractures of the keel in 53 the same bird is not uncommon [14]. In contrast, a recent pilot study of the ancestor of modern 54 layers; the red jungle fowl (Gallus gallus gallus) found a much lower prevalence [15]. KBF have been 55 found to a varying degree in all major commercial production systems; barren and furnished cages, 56 non-cage systems and organic production [12, 31]. The prevalence is found to be higher in loose 57 housed systems, compared to cage-systems [10,28,32,33]. Studies investigating the occurrence of 58 KBF in roosters are generally lacking, but one study reported no cases of KBF in the included 59 roosters [16]. Welfare implications of KBFs include the likely associated pain [17-19], reduced 60 mobility [20-22] and altered affective state [23]. The high prevalence, along with the impact on 61 affected animals, makes KBF one of the biggest welfare challenges faced by the laying hen industry

62 today [24].

Despite extensive scientific effort over the last decade, the aetiology of KBF is still not clear. It
 seems likely that KBF is a multifactorial disorder [25,26]. Several risk factors have been suggested:

trauma and fractures due to high impact collision with the elements in the housing system [27],

66 selection for increased egg production [28], hen age [29], osteoporosis [16,30], early onset of lay

[31,32], and late ossification of the keel [14,26]. Keel bone investigation in different strains and lines
of modern layer hybrids, indicate that the genetic lines differ in the prevalence of KBF [7,8,13,16,33].

69 The cause of these differences between hybrids is uncertain. Besides one investigation of keel bones

70 from the red jungle fowl [15], reports on KBF prevalence in non-commercial laying hen breeds are

71 lacking.

72 Different assessment methods can be used to evaluate keel bones. Palpation is the most 73 common method used in live hens [29]. Palpation relies on detection of the callus formed during 74 fracture healing [34]. However, callus takes some time to develop; it is estimated that healing time 75 for keel bone fractures in laying hens is six weeks [24]. New fractures, fractures with little callus 76 formation or small fractures may be difficult to palpate leading to a low accuracy of a diagnostic 77 procedure consisting of palpation only [29,35-37]. Furthermore, mobile fracture sites will create 78 more periosteal callus formation than fracture sites with less mobility [38]. Thus, palpation might 79 result in a larger underestimation of KBF occurrence in caged hens compared to loose-housed birds 80 with more activity [14]. To accurately determine the prevalence of KBF, dissection or radiographs

81 are considered the most reliable methods [29,36].

82 Several of the proposed causal mechanisms behind KBF are linked to selection for efficient 83 production. It is therefore of interest to explore whether less selected breeds have a lower 84 occurrence of keel bone fractures compared to reports from highly selected, modern laying hen 85 breeds. Thus, the aim of the current study was to investigate keel bones of hens from four non-86 commercial layer breeds at two different ages; 30 and 75 weeks of age housed in furnished cages, 87 using a portable x-ray equipment. Furthermore, we wanted to examine the keel bones of roosters 88 from the same breeds and ages in the same holding.

89

90 2. Materials and Methods

91 This descriptive study included four different laying hen breeds (Table 1). Birds of all breeds were

92 hatched, reared and housed at the Norwegian live poultry gene preservation bank at Hvam

Agricultural College, Norway. These breeds and lines have, since 1995, been maintained by a

94 rotational mating scheme with approximately 23 families per line [39]. The birds were raised in

95 cages (120x49x54 cm, length x width x height) furnished with perches, nests and a dust bathing area

- 96 (Modell T8, Victorsson Poultry AB, Sweden). Housing was identical during both rearing and
- 97 production. Each cage housed one rooster and 6 hens.
- 98
- 99 **Table 1.** Laying hen breeds and characteristics.

Breed	Classification	Origin ¹	Onset of lay, in weeks ²	
Icelandic landrace	Egg layer	The native breed of Iceland, originating from Old Norwegian Jadar ³ . Not cultivated for specific characteristics	22	
NorBrid 8	Egg layer	The paternal line of the last Norwegian, commercial layer hybrid, NorBrid 87. Descends from Red Rhode Island ⁵	15	
Minorca	Egg layer	Developed in England from imported Castilian fowl	22	
Roko	Egg layer	The oldest existing purebred line in Norway. Originated from White Leghorn ⁴	16	

100 ¹Information on origin is based on literature review; ²Personal communication from Mette Nafstad

101 Bjerkestrand, the Norwegian live poultry gene preservation bank, Hvam Agricultural College; ³Data from

102 Lyimo et al 2014 [1]; ⁴Data from Brekke et al 2017 [2].

103

- 104 Birds were radiographed at two different time points and ages; 30 and 75 weeks of age (WOA). 105 At 30 WOA 112 birds from 16 cages, were examined: 96 hens and 16 roosters (Table 2). At 75 WOA 106 101 birds were examined: 85 hens and 16 roosters (Table 2). Several hens were sold between the two 107 visits; therefore only 55 of the original 96 hens radiographed at 30 WOA could be examined at 75 108 WOA. Therefore 30 new hens from the same four breeds were included at the second investigation. 109 The non-anaesthetized birds were gently held upside down by a grip in both legs, inducing 110 immobility. The left side of the bird was facing the digital flat panel detector and the keel bone was 111 at a right angle. Digital radiographs were taken using a portable radiograph unit (Konica Minolta, 112 Aero DR NS3543 mobil) with images obtained using a Poskom Vet20-BT. The x-ray handler was a 113 member of the EU KeelBoneDamage COST Action Group and has received training in keel bone 114 palpation from the group. In addition, training in x-ray handling and evaluation was received from 115 Medivet Scandinavian AB, Ängelholm, Sweden. Images were taken with 50.0 kV, 2mAs and a 116 focus-film distance of 100 cm. All radiographic images were scored by the same person for the 117 absence (0) or presence of one or more (1) keel bone fractures. 118 This study comprised non-invasive radiographic examination of keel bones of laying hens and 119 roosters. Therefore, approval by an ethics committee for animal experiments was not required
- 120 according to Norwegian legislation [3].
- 121

123 In the present study, a total of 126 hens were radiographed, of which 55 were radiographed 124 twice; at both 30 and 75 WOA. In total, 16 roosters were radiographed, all 16 at both occasions. 125 Altogether resulting in 213 radiographs. At 30 WOA, three hens were classified with KBF; two (8%) 126 of the 24 hens from the Norbrid 8 breed and one (4%) of the 24 hens of the Minorca breed (Table 2). 127 Both hens had a single fracture in the caudal third of the keel bone. The Minorca hen with fracture 128 at 30 WOA had been sold and could not be investigated a second time at 75 WOA. At 75 WOA, two 129 hens were classified with KBF; both from the Norbid 8 breed. One of these had multiple fractures 130 affecting both the middle and the caudal part of the keel. The other had a single fracture in the 131 caudal third of the keel; this bird was diagnosed with a fracture at both 30 and 75 WOA. No

132 fractures were observed in the roosters at any age.

Breed	Examination, 30 weeks of age			Examination, 75 weeks of age				
	Females Females with fractures		Roosters*	Females	Females with fractures ¹		Roosters*	
	п	п	%	п	п	п	%	п
Icelandic landrace	24	0	0	4	19	0	0	4
Norbrid 8	24	2	8.3	4	20	2	10	4
Minorca	24	1	4.2	4	29	0	0	4
Roko	24	0	0	4	17	0	0	4
Total	96	3	3.1	16	85	2	2.4	16

133	Table 2. Overall keel bone findings in the four breeds and males/females (n=213).
-----	-----------------------------------------------------------------------------------

*No fractures were detected in any of the roosters; ¹One of the Norbrid 8 birds with fracture at 75 WOA
 was also diagnosed with a fracture at 30 WOA

136

All fractures were located to the middle or caudal part of the keel bone. Figure 1 shows an x-ray
picture of an unfractured keel bone, 30 WOA. Figure 2a shows a fractured keel bone (indicated by a
red arrow) from a laying hen, 30 WOA. Figure 2 b shows a keel bone with multiple fractures
(indicated by red arrows), at 75 WOA.

141

142 **Figure 1.** Normal, unfractured keel bone, 75 weeks of age

Animals 2020, 10, x FOR PEER REVIEW

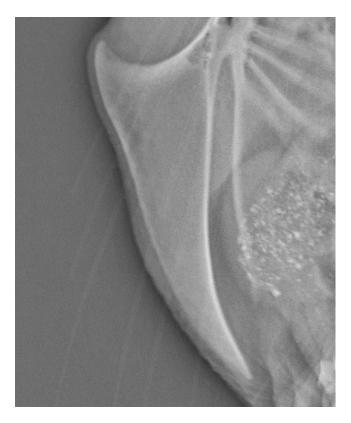
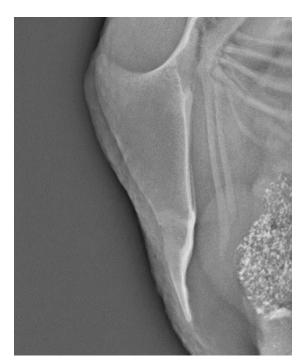


Figure 2a. A keel bone with one fracture, 30 weeks of age.



Figure 2b. A keel bone with multiple fractures, age 75 weeks of age.



148

149

150 4. Discussion

151 This study used portable radiography to examine keel bones of hens and roosters from four 152 non-commercial layer breeds at 30 and 75 weeks of age in order to explore whether less selected 153 breeds have a lower occurrence of keel bone fractures compared to reports from highly selected, 154 modern laying hen breeds. Overall, the prevalence of KBF was low among all the breeds 155 investigated. The low occurrence stands in contrast to published results from modern layer breeds, 156 ranging from 30-97 % [12,13,31]. None of the investigated birds from the breeds Islandic landrace 157 and Roko exhibited keel bone fractures, a result in accordance with findings in the red jungle fowl, 158 which is the ancestor to all laying hen breeds [15]. In the Minorca breed one animal exhibited a 159 fracture. The highest number of KBF was found in the breed Norbrid 8, with 2 KBF out of 24 (8.3%) 160 examined birds at 30 WOA and 2 KBF out of 20 examined birds (10%) at 75 WOA. The Norbrid 8 is 161 the most modern and selected of the four breeds included in the study. This breed was used as the 162 male line in the Norwegian commercial laying hen breeding program until 1994, when it was 163 replaced by international laying hen breeds. An association between breed and KBF occurrence has 164 been found in previous studies reporting various prevalence of KBF in different strains and lines of 165 modern layer breeds [6,7,12,13,29]. The prevalence of KBFs in the present study was low at both 30 166 and 75 WOA. This contrasts with several studies where the prevalence of KBF increase significantly 167 with age [16,32,43,44]. However, the strength of the association between hen age and susceptibility 168 to KBF may vary by strain and line [29], which may explain the current results. It must be noted 169 that comparison of KBF occurrence across studies can be challenging due to the sensitivity of 170 different assessment methods [29]. Still, the differences between lines and breeds may indicate that 171 selection has affected the susceptibility to develop KBF. Including robustness towards KBF 172 development in multi-trait selection program could be an important preventive measure to reduce 173 the occurrence of KBF in layers, and thus improve laying hen welfare. A weakness of the present 174 study is the low number of birds per breed, and the high number of birds lost to follow-up. To 175 assess the incidence of KBF during the entire production period, large scale longitudinal studies is 176 needed.

All hens in this study lived in identical enriched cages, a housing form that has been assumed
to have fewer KBFs than loose house systems like aviaries [29]. This assumption fits well with the
overall low occurrence observed in the present study. However, it does not explain the differences

- 180 between the breeds. Hens originating from cage-free systems have more pronounced callus
- 181 formation versus no or minimal callus formation observed in caged hens [14]. This is due to fracture
- 182 sites with less mobility accumulates less callus, and therefore such fractures are harder to palpate
- 183 [38]. This implies that KBFs in caged hens may have been underestimated in previous studies based
- 184 on palpation. To avoid this inaccuracy the current study used radiography to investigate the keel
- 185 bones. All the fractured keel bones had fracture sites dorsally in the caudal third of the keel. This 186 anatomical location is in accordance with findings by both Thøfner et al. [14] and Bauer et al. [45].
- anatomical location is in accordance with findings by both Thøfner et al. [14] and Bauer et al. [45].
 Fractures in this location are difficult to detect by palpation, hence, these fractures contribute to the
- 188 low accuracy and reliability of palpation [35]. This is of particular importance when comparing
- results from different studies, especially based on palpation. Future studies in the same breeds
- housed in different housing systems are needed to assess how housing system affects KBF-
- 191 prevalence in these breeds.

Age of first egg (AOF) varied from 15 to 22 weeks in the breeds in this study. The breed with the earliest AOF coincided with the breed with highest prevalence of KBF. This finding is in agreement with Andersson et al (2017) who found early egg numbers to be associated with KBF in modern layer lines [29,32], where AOF is typically around 16 WOA. However, Roko also had an early AOF, without any KBF. The design of the current study does not allow for causations. Future studies are needed to investigate the effect of production traits like AOF, hen weight and egg

198 weight on hen level.

199 Another aim in the current study was to investigate keel bone of roosters. The examination

revealed that none of the roosters displayed any keel bone fracture, neither at 30 nor at 74 WOA.

201 This is in accordance with Fleming et al (2004), one of the few studies that previously have

investigated keel bones from roosters [13]. It is also in accordance with findings in red jungle fowl

- roosters [15]. The lack of KBF in male specimens supports the speculation that KBF is linked to egglaying [26].
- 201 iuying [20].

205 5. Conclusions

In the current study portable radiography was used to investigate keel bones of hens and roosters from four pure breed non-commercial layer breeds at 30 and 75 weeks of age. The findings indicate a low prevalence of KBF in the laying hens. Of the five KBF found in the 213 birds, four were from the same breed, which is the most selected and efficient breed in the study. None of the roosters examined exhibited a KBF. The results may indicate that selective breeding could reduce the susceptibility to keel bone fractures. Furthermore, the results from this study highlight the importance of poultry conservation to secure genetic diversity, which may be a genetic resource in

- 213 future production and selection efforts.
- 214

Author Contributions: Conceptualization, K.E.K and G.V.; methodology, K.E.K., G.V., T.B.H., I.T. and R.O.M.;
software, K.E.K., G.V. and T.B.H.; validation, K.E.K., G.V and J.P.C., formal analysis, I.T.; investigation, K.E.K.,
G.V., T.B.H and R.O.M.; resources, K.E.K., G.V., T.B.H., I.T., R.O.M and J.P.C.; writing—original draft
preparation, K.E.K.; writing—review and editing, K.E.K., G.V., T.B.H., I.T., R.O.M and J.P.C.; visualization,
K.E.K and G.V.; supervision, K.E.K.; project administration, G.V and K.E.K.; funding acquisition, G.V and K.E.K.
All authors have read and agreed to the published version of the manuscript.

221 **Funding:** This research was funded by the Norwegian Research Council, NFR project number 309159.

Acknowledgments: This article is based upon investigation of historical layer breeds preserved at the Norwegian live poultry gene preservation bank at Hvam Agricultural College, Norway. The authors sincerely appreciate the important work Hvam does to preserve these breeds. Mette Nafstad and the students are acknowledged for valuable practical help during the experiment.

- 226 **Conflicts of Interest:** The authors declare no conflict of interest.
- 227
- 228 References

- Tully, J.T. Basic avian bone growth and healing. The veterinary clinics of North America. Exotic animal practice 2002, 5, 23-30.
- 231 2. Webster, A. Welfare implications of avian osteoporosis. Poultry science 2004, 83, 184-192.
- 232 3. Whitehead, C.; Fleming, R. Osteoporosis in cage layers. Poultry science 2000, 79, 1033-1041.
- 4. Urist, M.R.; DEUTSCH, N.M. Osteoporosis in the laying hen. Endocrinology 1960, 66, 377-391.
- Wilson, S.; Duff, S.; Whitehead, C. Effects of age, sex and housing on the trabecular bone of kaying strain
 domestic fowl. Research in veterinary science 1992, 53, 52-58.
- 236 6. Whitehead, C. Overview of bone biology in the egg-laying hen. Poultry science 2004, 83, 193-199.
- Käppeli, S.; Gebhardt-Henrich, S.; Fröhlich, E.; Pfulg, A.; Stoffel, M.H. Prevalence of keel bone deformities
 in swiss laying hens. British poultry science 2011, 52, 531-536.
- 239 8. Candelotto, L.; Stratmann, A.; Gebhardt-Henrich, S.G.; Rufener, C.; van de Braak, T.; Toscano, M.J.
 240 Susceptibility to keel bone fractures in laying hens and the role of genetic variation. Poultry science 2017, 96, 3517-3528.
- 242 9. Casey-Trott, T.; Heerkens, J.; Petrik, M.; Regmi, P.; Schrader, L.; Toscano, M.J.; Widowski, T. Methods for assessment of keel bone damage in poultry. Poultry science 2015, 94, 2339-2350.
- Wilkins, L.; McKinstry, J.; Avery, N.; Knowles, T.; Brown, S.; Tarlton, J.; Nicol, C. Influence of housing
 system and design on bone strength and keel bone fractures in laying hens. Veterinary Record 2011,
 vetrecd4831.
- Heerkens, J.; Delezie, E.; Rodenburg, T.B.; Kempen, I.; Zoons, J.; Ampe, B.; Tuyttens, F. Risk factors associated with keel bone and foot pad disorders in laying hens housed in aviary systems. Poultry science 2016, 95, 482-488.
- Rodenburg, T.; Tuyttens, F.; De Reu, K.; Herman, L.; Zoons, J.; Sonck, B. Welfare assessment of laying hens
 in furnished cages and non-cage systems: An on-farm comparison. Animal Welfare 2008, 17, 363-373.
- Heerkens, J.; Delezie, E.; Ampe, B.; Rodenburg, T.; Tuyttens, F. Ramps and hybrid effects on keel bone and foot pad disorders in modified aviaries for laying hens. Poultry science 2016, 95, 2479-2488.
- Thøfner, I.; Hougen, H.P.; Villa, C.; Lynnerup, N.; Christensen, J.P. Pathological characterization of keel
 bone fractures in laying hens does not support external trauma as the underlying cause. PLOS ONE 2020,
 15, e0229735.
- 15. Kittelsen, K.E.J., P.; Christensen, J.P.; Toftaker, I.; Moe, R.O.; Vasdal, G., . Prevalence of keel bone damage
 in red jungle fowls (gallus gallus)-a pilot study. Animals, 2020, 10.9:1655
- Fleming, R.; McCormack, H.; McTeir, L.; Whitehead, C. Incidence, pathology and prevention of keel bone
 deformities in the laying hen. British poultry science 2004, 45, 320-330.
- 17. Nasr, M.A.; Nicol, C.J.; Murrell, J.C. Do laying hens with keel bone fractures experience pain? PLoS One
 2012, 7, e42420.
- 18. Nasr, M.; Murrell, J.; Nicol, C. The effect of keel fractures on egg production, feed and water consumption
 in individual laying hens. British poultry science 2013, 54, 165-170.
- Nasr, M.; Browne, W.; Caplen, G.; Hothersall, B.; Murrell, J.; Nicol, C. Positive affective state induced by opioid analgesia in laying hens with bone fractures. Applied animal behaviour science 2013, 147, 127-131.
- 267 20. Richards, G.; Wilkins, L.; Knowles, T.; Booth, F.; Toscano, M.; Nicol, C.; Brown, S. Pop hole use by hens
 268 with different keel fracture status monitored throughout the laying period. Veterinary Record 2012.
- Rufener, C.; Baur, S.; Stratmann, A.; Toscano, M.J. Keel bone fractures affect egg laying performance but not egg quality in laying hens housed in a commercial aviary system. Poultry science 2019, 98, 1589-1600.
- 271 22. Rentsch, A.K.; Rufener, C.B.; Spadavecchia, C.; Stratmann, A.; Toscano, M.J. Laying hen's mobility is
 272 impaired by keel bone fractures and does not improve with paracetamol treatment. Applied animal
 273 behaviour science 2019, 216, 19-25.
- 274 23. Armstrong, E.; Rufener, C.; Toscano, M.; Eastham, J.; Guy, J.; Sandilands, V.; Boswell, T.; Smulders, T. Keel
 275 bone fractures induce a depressive-like state in laying hens. Scientific Reports 2020, 10, 1-14.
- 276 24. FAWC. An open letter to great britain governments: Keel bone fracture in laying hens. Farm Animal
 277 Welfare Council London, UK: 2013.
- 278 25. Harlander-Matauschek, A.; Rodenburg, T.; Sandilands, V.; Tobalske, B.; Toscano, M.J. Causes of keel bone damage and their solutions in laying hens. World's Poultry Science Journal 2015, 71, 461-472.
- 280 26. Toscano, M.J.; Dunn, I.C.; Christensen, J.-P.; Petow, S.; Kittelsen, K.; Ulrich, R. Explanations for keel bone
 fractures in laying hens: Are there explanations in addition to elevated egg production? Poultry Science
 282 2020.
- 283 27. Sandilands, V.; Moinard, C.; Sparks, N. Providing laying hens with perches: Fulfilling behavioural needs
 but causing injury? British poultry science 2009, 50, 395-406.
- 28. Eusemann, B.K.; Patt, A.; Schrader, L.; Weigend, S.; Thöne-Reineke, C.; Petow, S. The role of egg production
 in the etiology of keel bone damage in laying hens. Frontiers in Veterinary Science 2020, 7, 81.

- 287 29. Rufener, C.; Makagon, M.M. Keel bone fractures in laying hens: A systematic review of prevalence across age, housing systems, and strains. Journal of Animal Science 2020, 98, S36-S51.
- 289 30. Council, F.A.W. Opinion on osteoporosis and bone fractures in laying hens. London, UK 2010.
- 290 31. Gebhardt-Henrich, S.G.; Fröhlich, E.K. Early onset of laying and bumblefoot favor keel bone fractures.
 291 Animals 2015, 5, 1192-1206.
- 292 32. Andersson, B. Genetic aspects of keel bone deformities and fractures determined by palpation in laying
 293 hens. Lohmann Information 2017, 51, 36-41.
- 294 33. Eusemann, B.K.; Baulain, U.; Schrader, L.; Thöne-Reineke, C.; Patt, A.; Petow, S. Radiographic examination
 295 of keel bone damage in living laying hens of different strains kept in two housing systems. PloS one 2018,
 296 13.
- Wilkins, L.; Brown, S.; Zimmerman, P.; Leeb, C.; Nicol, C. Investigation of palpation as a method for determining the prevalence of keel and furculum damage in laying hens. Veterinary Record 2004, 155, 547-549.
- 300 35. Buijs, S.; Heerkens, J.; Ampe, B.; Delezie, E.; Rodenburg, T.; Tuyttens, F. Assessing keel bone damage in laying hens by palpation: Effects of assessor experience on accuracy, inter-rater agreement and intra-rater consistency. Poultry science 2019, 98, 514-521.
- 303 36. Tracy, L.M.; Temple, S.M.; Bennett, D.C.; Sprayberry, K.A.; Makagon, M.M.; Blatchford, R.A. The reliability
 304 and accuracy of palpation, radiography, and sonography for the detection of keel bone damage. Animals
 305 2019, 9, 894.
- 306 37. Gebhardt-Henrich, S.G.; Rufener, C.; Stratmann, A. Improving intra-and inter-observer repeatability and accuracy of keel bone assessment by training with radiographs. Poultry science 2019, 98, 5234-5240.
- 308 38. Cornell, C.N.; Lane, J.M. Newest factors in fracture healing. Clinical orthopaedics and related research 1992, 297-311.
- 39. Groeneveld L.F., M., U., Groeneveld, E., Sæther, N. & Berg, P. . Inbreeding in native norwegian poultry
 breeds, with partially unknown maternal pedigree. 66th Annual Meeting of the European Federation of
 Animal Science, Warsaw, Poland. 2015.
- 40. Lyimo, C.; Weigend, A.; Msoffe, P.; Eding, H.; Simianer, H.; Weigend, S. Global diversity and genetic
 contributions of chicken populations from a frican, a sian and e uropean regions. Animal genetics 2014, 45,
 836-848.
- 316
 41. Brekke, C. Genetic diversity in five chicken lines from the norwegian live poultry gene bank. Norwegian
 317
 41. University of Life Sciences, Ås, 2017.
- 318 42. Forskrift om bruk av dyr i forsøk. Landbruks- og matdepartementet, Ed. 2015.

326

- 43. Habig, C.; Distl, O. Evaluation of bone strength, keel bone status, plumage condition and egg quality of two layer lines kept in small group housing systems. British poultry science 2013, 54, 413-424.
- 44. Rørvang, M.; Hinrichsen, L.; Riber, A. Welfare of layers housed in small furnished cages on danish commercial farms: The condition of keel bone, feet, plumage and skin. British poultry science 2019, 60, 1-7.
- Baur, S.; Rufener, C.; Toscano, M.J.; Geissbühler, U. Radiographic evaluation of keel bone damage in laying
 hens-morphologic and temporal observations in a longitudinal study. Frontiers in Veterinary Science
 2020, 7.